

## DESCRIPTION

MICROORGANISM HAVING THE ABILITY OF DEGRADING AN AROMATIC  
POLYESTER AND METHOD OF DEGRADING AN AROMATIC POLYESTER BY  
5 USING THE SAME

Field of the Invention

The present invention relates to a microorganism  
having the ability of degrading an aromatic polyester and  
10 to a method of degrading an aromatic polyester by using the  
microorganism.

Description of the Prior Art

Since aliphatic polyesters are degraded by ordinary  
15 soil microorganisms and known enzymes such as lipases, the  
research and development of the aliphatic polyesters as  
biodegradable polymers are now under way.

It is known that even a polyester having an aromatic  
component such as terephthalic acid or p-hydroxybenzoic acid  
20 can be biodegradable by a microorganism contained in soil  
or activated sludge, or a known enzyme when the amount of  
the aromatic component contained in the polyester is small  
or its heat resistance is extremely low. However, there are  
rarely known a microorganism and an enzyme for degrading an  
25 aromatic polyester comprising an aromatic component as the  
main ingredient such as polyethylene terephthalate (may be  
abbreviated as PET hereinafter). It is merely proposed that  
a PET fiber or PET fabric is treated with an enzyme to carry  
out surface modification for the improvement of its  
30 hydrophilic nature (Japanese Patent Laid-Open Publications  
Nos. 2000-502412 and 2001-502014 as published Japanese  
translations of PCT international publication). However,  
there are no data which definitely show the degradation of  
PET.

Consequently, a method of heating PET under a strong basic condition typified by a high-concentration sodium hydroxide aqueous solution is commonly used to degrade PET.

5    Summary of the Invention

It is an object of the present invention to provide a microorganism having the ability of degrading an aromatic polyester and a method of degrading an aromatic polyester by using the microorganism.

10        The inventors of the present invention have conducted intensive studies on a method of degrading an aromatic polyester by the function of an organism to attain the above object and have succeeded in the isolation of a microorganism which degrades an aromatic polyester. The present invention  
15 has been accomplished based on this finding.

That is, the object of the present invention is attained by a microorganism which belongs to the genus *Rhizobium* and has the ability of degrading an aromatic polyester.

Further, the another object of the present invention  
20 is attained by a method of degrading an aromatic polyester, comprising the step of bringing a microorganism which belongs to the genus *Rhizobium* and has the ability of degrading an aromatic polyester into contact with an aromatic polyester.

According to the present invention, by using a  
25 microorganism having the ability of degrading an aromatic polyester, for example, a microorganism having the ability of degrading specifically, an aromatic polyester can be degraded under mild conditions safely and relatively swiftly at a low cost.

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Brief Description of the Drawings

Fig. 1 is a photo of *Rhizobium* sp. OKH-03 taken by a scanning electron microscope (SEM-2400 of Hitachi, Ltd.) (magnification of 20,000X);

Fig. 2 is a photo of the surface of a PET film finally obtained by the operation of Example 1 taken by a scanning electron microscope (SEM-2400 of Hitachi, Ltd.) (magnification of 500X); and

5 Fig. 3 is a photo of the surface of a PET film finally obtained by the operation of Comparative Example 1 taken by a scanning electron microscope (SEM-2400 of Hitachi, Ltd.) (magnification of 500X).

#### 10 Detailed Description of the Preferred Embodiment

The present invention will be described in detail hereinafter.

In the present invention, the aromatic polyester may be a polyester which comprises 50 wt% or more of an aromatic  
15 component such as ethylene terephthalate as a recurring unit. Particularly preferably, it comprises 95 wt% or more of the ethylene terephthalate recurring unit. As for components which may be copolymerized, dicarboxylic components other than terephthalic acid are for example aromatic dicarboxylic  
20 acids and derivatives thereof such as phthalic acid, isophthalic acid, diphenyldicarboxylic acid, diphenoxyethane dicarboxylic acid and 2,6-naphthalenedicarboxylic acid, and aliphatic dicarboxylic acids and derivatives thereof such as succinic  
25 acid, adipic acid, azelaic acid, sebacic acid and decanedicarboxylic acid.

Diol components other than ethylene glycol are for example diethylene glycol, trimethylene glycol, tetramethylene glycol, propylene glycol, pentamethylene  
30 glycol, hexamethylene glycol and decamethylene glycol.

The aromatic polyester may have any shapes such as fibrous, film-like, massive or mixture thereof.

Although any microorganism is acceptable as the microorganism of the present invention if it belongs to the

genus *Rhizobium* and has the ability of degrading an aromatic polyester, it is particularly preferably *Rhizobium* sp. OKH-03 (strain deposition No. FERM P-19483).

The above strain has been newly isolated from soil in Japan by the inventors and has the following mycologic properties. An SEM photo of the strain (rod-shaped bacteria) is shown in Fig. 1.

Table 1

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Culture temperature		30° C
Cell form		rod-shaped bacteria (0.8 × 1.5 to 2.0 μm)
Gram's stain		-
Spore		-
Maneuverability		+
Attitude toward oxygen		aerobic
Form of colony		medium: Trypticase Soy Agar
		Culture time: 24 hours
		Circular
		All smooth ends
		Convex with a small height
		Glossy
		Light yellow
Culture temperature	37° C	+
	45° C	-
Catalase		+
Oxidase		-
Acid/gas productivity (glucose)		-/-
O/F test (glucose)		-/-

The chemotaxonomic characteristics and the sequence

of ribosomal DNA are shown in Sequence No. 1.

When it was collated with the Bergey's Manual of Systematic Bacteriology based on these properties, it was confirmed that it is a microorganism of the genus *Rhizobium* but not a known strain of the above genus. Therefore, it was deposited with the Patented Organism Deposition Center of Industrial Technical Research Laboratory (Chuoh No. 6, 1-1-1, Higashi, Tsukuba-shi, Ibaragi-ken, Japan) which is an independent administrative corporation as a new strain on August 11, 2003 (accession No.: FERM P-19483). Since the microorganism of the genus *Rhizobium* is not pathogenic at bio safety level I, it is possible to carry out work biologically safely by using this strain.

A description is subsequently given of the method of isolating a microorganism which belongs to the genus *Rhizobium* and has the ability of degrading an aromatic polyester.

Since it is considered that the microorganism degrading an aromatic polyester is existent in soil and other places, a microorganism having the ability of degrading an aromatic polyester can be isolated by sampling and screening by known methods soil or seawater. Particularly preferably, the microorganism is sampled from aromatic polyester waste dumps and garbage cans.

As the culture medium is used a medium containing an aromatic polyester as a sole carbon source (may be referred to as "aromatic polyester culture medium" hereinafter).

Other nitrogen and mineral sources include inorganic ammonium salts such as ammonium sulfate and ammonium nitrate, metal salts such as iron sulfate, copper sulfate, zinc sulfate, manganese sulfate and magnesium sulfate, and hydrates thereof.

Examples of the culture include shaking culture and static culture. To obtain a specific microorganism from a

mixture of microorganisms, shaking culture is preferred. Particularly preferably, enrichment culture which is carried out by limiting nutrition sources is used in combination with shaking culture.

5           A sample obtained from soil or the like is cultured on the above medium and the medium is newly added at intervals of a predetermined time to enrich useful bacteria.

          The culture time is not particularly limited but preferably 1 to 2 months. An aromatic polyester contained  
10   in the enrichment culture solution is sampled to evaluate the aromatic polyester degrading activity of the microorganism. Although the evaluation method is not particularly limited, the observation of the surface through a scanning electron microscope is preferred because it is  
15   simple and highly reliable.

          The above sample having the ability of degrading an aromatic polyester is suitably diluted and applied to an LE agar medium (medium prepared by adding agar to an LE medium) to form a colony which is then isolated (primary screening).

20           A strain having the great ability of degrading an aromatic polyester is screened from the primarily screened strains (secondary screening). That is, after the above biomass is multiplied until the logarithmic multiplication period and a large amount of the collected biomass is  
25   inoculated on an aromatic polyester medium to be cultured, strains having the ability of degrading an aromatic polyester can be obtained by confirming their ability of degrading an aromatic polyester.

          When strains having the ability of degrading an  
30   aromatic polyester are used alone or in combination, the aromatic polyester can be degraded safely at a low cost.

          The degradation method can be easily carried out by contacting the above microorganism and the aromatic polyester with each other.

Contact between the above microorganism and the aromatic polyester is preferably carried out by immersing the aromatic polyester to be degraded in an aqueous solution containing the above microorganism.

5       The aqueous solution is not particularly limited if it is a medium comprising the aromatic polyester as a sole carbon source. However, it is preferred to use an LE medium containing 0.2 wt% or less of an organic nutrition source other than the aromatic polyester and it is more preferred  
10   to use a medium prepared by adding an inorganic compound to the above LE medium. The term "LE medium" as used herein means a medium comprising extracts of lettuce and egg yolk and can be prepared by the following method. 3 g of lettuce leaves dried at 110°C for 5 hours and 3 g of boiled egg yolk  
15   are decocted with 1 liter of ion exchange water for 10 minutes separately, cooled to room temperature and filtered with filter paper. These filtrate are mixed together to prepare the LE medium.

      Examples of the inorganic compound to be added include  
20   inorganic ammonium salts such as ammonium sulfate and ammonium nitrate, metal salts such as iron sulfate, copper sulfate, zinc sulfate, manganese sulfate and magnesium sulfate, and hydrates thereof.

      The temperature for contacting the microorganism and  
25   the aromatic polyester with each other is 40°C or lower, preferably 20 to 37°C, more preferably 25 to 35°C, particularly preferably 30°C.

      The pH for contacting the microorganism and the aromatic polyester with each other is preferably 6 to 9. To  
30   set pH to this range, when the aromatic polyester is immersed in the aqueous solution to be contacted with the microorganism, an inorganic acid such as hydrochloric acid or sulfuric acid, inorganic base such as sodium hydroxide or potassium oxide, or an aqueous solution thereof is added

to the aqueous solution so as to adjust pH. A buffer solution such as a phosphoric acid buffer solution may also be used.

As for the most preferred conditions, the microorganism of the present invention and the aromatic polyester are contacted with each other in an LE medium having a temperature of 20 to 37°C and a pH of 6 to 9. However, any other method may be employed if the aromatic polyester is degraded by contact with the microorganism.

It is preferred that a bio film should be formed on the surface of the aromatic polyester by adsorbing the microorganism to the aromatic polyester when the microorganism of the present invention and the aromatic polyester are contacted with each other. The term "bio film" as used herein means a laminar substance comprising the microorganism and its excretion. This substance firmly bonds the microorganism to the aromatic polyester and forms a place for degrading the aromatic polyester.

The time for contacting the microorganism of the present invention and the aromatic polyester with each other is at least 24 hours but may be set to any time according to the amount of the aromatic polyester to be degraded. When the contact time is longer than 2 weeks, the aqueous solution is desirably exchanged with a new one every 2 weeks.

The degradation of the aromatic polyester which is rarely degraded in the natural world can be carried out in a short period of time, for example, 0.5 to 4 months by the above methods. It was confirmed that carbon dioxide is formed as the degraded product,

### Examples

The following examples are provided for the purpose of further illustrating the present invention but are in no way to be taken as limiting.



## Example 1

A PET film measuring 1.4 cm x 2.0 cm and a weight of 60.7 mg was prepared as an aromatic polyester by immersing it in a 0.1 N aqueous solution of hydrochloric acid for 3 hours and a 70 wt% aqueous solution of ethanol for 12 hours or more and drying it in a germ-free state to be sterilized. This PET film was sealed in a test tube equipped with a silicon stopper and having an inner diameter of 18 mm together with 10 ml of an aqueous solution medium having a pH of 7.0 and containing components shown in Table 2 and 1 ml of a culture solution containing *Rhizobium* sp. OKH-03 (deposition No.: FERM P-19483).

Table 2

Composition of aqueous solution	composition
LE medium (Medium containing extracts of lettuce and egg yolk)	99.6631 wt%
Ammonium sulfate	0.2000 wt%
Disodium hydrogenphosphate + dihydrate	0.1090 wt%
Potassium dihydrogenphosphate	0.0265 wt%
Iron sulfate heptahydrate	0.0010 wt%
Copper sulfate pentahydrate	0.0001 wt%
Zinc sulfate heptahydrate	0.0001 wt%
Manganese sulfate heptahydrate	0.0001 wt%
Magnesium sulfate heptahydrate	0.0001 wt%

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The test tube was shaken at 300 strokes/minute at 30° C by using a horizontally shaking culture apparatus while an aerobic state was kept, and shaking culture was carried out for a total of 55 days while the solution in the test tube was exchanged with a new one every 2 weeks.

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The PET film was taken out from the test tube and treated with ultrasonic waves in a 70 wt% ethanol aqueous solution

for 20 minutes to remove the bio film composed of biomass and its excretion adhered to the surface of the film.

When this PET film was dried at room temperature under vacuum for 24 hours to measure its weight, the weight of the  
5 PET film after degradation was 56.2 mg, the weight loss was 7.4 %, and the degradation rate was  $0.015 \text{ mg/cm}^2 \cdot \text{day}$ . It was confirmed by visual inspection after degradation through an electron microscope that the surface was degraded as shown in Fig. 2.

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#### Comparative Example 1

The operation of Example 1 was repeated except that a culture solution containing Rhizobium sp. OKH-03 (deposition No.: FERM P-19483) was not added. The weight  
15 of the PET film was 60.7 g, and no significant weight loss was observed. As shown in Fig. 3, it was confirmed by visual inspection through an electron microscope that the surface was not degraded.